



Dart Hawkesbury
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Tel (613) 632-5200

646.4001
Job Sheet 166649-D



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/13/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Heli Austria GMBH (CHAUS03)

Heliport A-5600 Street, PG Johann, , A-5600 Austria ph:43 6462 4200 fx:43 (0) 6462 4200 42.

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/27/17	0.00	0.00	Start up container	
100	DC	1 pcs	10/27/17	0.00	0.00	DC	5/17/10/30
110	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging1	
120	QC	1 pcs	10/27/17	0.00	0.00	QC4	
130	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging3	
140	QC21-FG	1 Ea	10/27/17	0.00	0.00	QC21	11/5/17-10-31

Part Op 100 - Photocopy bluefile & type labels per PPP 646.4001

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation exp. date 600.1012 02/2018 1 feb 2018	600.0420 5003294	8	176	0	0
	600.0990 5003262	1	17	0	0
	600.0991 5003290	1	5	0	0
	600.1012 5003289	1	11	0	0
	600.1013 5003288	5	40	0	0
	646.2910 5003287	1	8	0	0
	646.3001 5003286	1	11	0	0
	646.3110 5003280	1	8	0	0
	646.3210 5003274	1	13	0	0
	646.3301 5003267	1	14	0	0
	646.3510 5003263	1	10	0	0
	646.3511 5003262	1	8	0	0
	646.3610 5003260	1	1	0	0
	646.3710 5003260	1	5	0	0
	646.3711 5003262	1	12	0	0
	646.3712 5003235	1	26	0	0
	646.3713 5003249	1	23	0	0
	646.3714 5003240	1	24	0	0
	646.3715 5003239	2	46	0	0
	646.3716 5003234	1	21	0	0
	646.3717 5003231	1	15	0	0
	646.3718 5003230	2	14	0	0
	646.3719 5003215	2	13	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

646.3810	5003209	(2)	24	0	0
646.3811	5003209	(1)	11	0	0
646.3812	5003200	(2)	10	0	0
646.3813	5003195	(1)	8	0	0
646.3910	5003171	(4)	29	0	0
646.3911	5003168	(1)	16	0	0
646.3912	5003164	(4)	30	0	0
646.3913	5003158	(1)	34	0	0
646.3910	5003178	(1)	43	0	0
647.0112	5003111	(2)	161	0	0
647.7703	5164652	(2)	7	0	0
650.9201	5003060	(2)	15	0	0
AN3-11A	5003048	(10)	77	0	0
AN3-12A	5003047	(2)	120	0	0
AN3-13A	5003046	(1)	5	0	0
AN3-3A	5003044	(4)	96	0	0
AN3-4A	5003042	(10)	326	0	0
AN3-5A	5003033	(2)	153	0	0
AN3-6A	5003031	(2)	82	0	0
AN316C4R	5002989	(2)	34	0	0
AN44-5A	5002960	(2)	24	0	0
AN4C7A	5002951	(2)	181	0	0
AN685-34R	5002949	(2)	18	0	0
CCR264SS3-02	5002948	(36)	250	0	0
CR3213-5-3	5002934	(14)	39	0	0
MS20426AD5-7	5002928	(2)	1,316	0	0
MS20470AD5-5-5	5002924	(8)	549	0	0
MS20470AD5-6	5002922	(8)	427	0	0
MS20470AD5-7	5002916	(3)	263	0	0
MS21042L08	5002909	(2)	0	0	0
MS21042L3	5002881	(2)	0	0	0
MS21042L3	5002871	(61)	462	0	0
MS21042L4	5002810	(2)	1,089	0	0
MS21047-3	5002808	(18)	83	0	0
MS24693-G278	5002733	(5)	65	0	0
MS24694-S51	5002732	(5)	12	0	0
MS24694-S54	5002731	(2)	137	0	0
MS24694-S55	5002723	(3)	151	0	0
MS27039-08-13	5002712	(2)	191	0	0
MS27039-1-10	5002709	(2)	27	0	0
MS27039-1-12	5002707	(6)	121	0	0
MS27039-1-16	5002705	(24)	187	0	0
MS27039-1-19	5002700	(22)	412	0	0
MS27039-1-20	5002695	(2)	29	0	0
MS27039-1-21	5002693	(4)	91	0	0
NAS1149F0332P	5002687	(144)	1,231	0	0
NAS1149F0363P	5002684	(2)	155	0	0
NAS1149F0432P	5002678	(4)	335	0	0
NAS1149FN832P	5002674	(4)	4,525	0	0

Part Specifications

Specifications could not be found.

